



TECHNICAL DATA SHEET No 701

## BODY 650 STONE CHIP

### GENERAL TECHNICAL DESCRIPTION

Underbody material with sound deadening / sealing properties and optimum covering ability.

Provides protection against from stone chips.

Excellent adhesion, quick drying.

It can be painted over with all HB BODY paint systems.

Ready for use.

### SURFACE

Lower external parts (wheel arches, running board, etc.) and internal areas (bonnet, trunk, etc.) of the car body

### PRETREATMENT/CLEANING OF SUBSTRATE

The surface to be coated must be dry, clean, and free of grease and other contaminants. Ensure all substrates are thoroughly cleaned and dried at every step of the preparation process.



Clean the surface with 770 NORMAL / 771 FAST ANTISIL Degreaser.

Use 2 clothes wipe on, wipe off. Always wipe cleaner off the surface as long is wet, with a clean, dry cloth.

Remove dust by air blowing and a tack cloth.

### PRODUCT APPLICATION



Shake well before using:  
2 - 3 min



UBS gun  
Pressure: 3 - 5 bar  
(44 - 73 psi)  
150 - 200 µm (5.9 - 7.9 mil)



Non force dry  
2 h / 23°C (73°F)



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with all HB BODY paint  
systems

### SPECIFIC GRAVITY

1.57 ± 0.03 g/cm<sup>3</sup>

### SOLID CONTENT

75 ± 2% Weight

### VOC (2004/42/EC)

This is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 840 g/L. The VOC content in the ready for use form of this product is 840 g/L.  
2004/42/II B(e)(840)840

### THEORETICAL COVERAGE

5 - 6 m<sup>2</sup> / l at 100 µm (4 mil) dry film thickness

### CLEANING OF EQUIPMENT

Clean after final use with  
767 NITRO THINNER

### REMARKS

- It can be also spread by brush to give form and texture.
- Best results when used with HB BODY products.
- Optimum operating temperature range 15 - 25°C (59 - 75°F).

### STORAGE SHELF LIFE

Guaranteed shelf life of 24 months in unused original containers stored in a cool place (5 - 25°C) (41 - 77°F).



Always wear protective equipment



Follow the application instructions mentioned in this TDS

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