



TECHNICAL DATA SHEET No 821

# SPRAY P960 WASH PRIMER

## GENERAL TECHNICAL DESCRIPTION

Chromate-free wash primer, ideal for metallic surfaces.

Provides superior anticorrosion and adhesion properties.

Does not require sanding.

Easy application with short drying times.

## SURFACE

Galvanised steel  
Aluminium  
Stainless steel  
Zinc-coated

## PRETREATMENT/CLEANING OF SUBSTRATE

The surface to be coated must be dry, clean, and free of grease and other contaminants. Ensure all substrates are thoroughly cleaned and dried at every step of the preparation process.



Sand substrate with an appropriate grit paper.



Clean the surface with 770 NORMAL / 771 FAST ANTISIL Degreaser.

Use 2 clothes wipe on, wipe off. Always wipe cleaner off the surface as long is wet, with a clean, dry cloth. Remove dust by air blowing and a tack cloth.

## PRODUCT APPLICATION



Shake well before using:  
2 - 3 min



Spray at a distance of  
20 - 30 cm, thinly applied  
coats



1 - 2 coats  
10 - 20 µm  
(0.4 - 0.8 mil)



5 min / 23°C (73°F)  
Flash off time between  
coats



10 - 20 min / 23°C (73°F)



Recoatable with all HB  
BODY 1K / 2K Primers,  
starting 20 - 30 min  
from application up to  
24 hours at 23°C (73°F).  
After 24 hours, light  
sanding is required



After use turn bottle  
upside down and spray  
out a small quantity,  
for the cleaning of the  
nozzle

## SPECIFIC GRAVITY

0.78 ± 0.02 g/cm<sup>3</sup>

## SOLID CONTENT

9 ± 1% Weight

## VOC (2004/42/EC)

This is an aerosol product based on its ingredients and its properties. The maximum VOC content in this category is 840 g/L. The VOC content in the ready for use form of this product is 840g/L. 2004/42/IIIB(e)(840)840

## REMARKS

- Shake for 2 - 3 min after agitator ball has started to rattle.
- It is recommended to test on a similar surface for achieving the desired finishing result.
- Optimum operating temperature range 10 - 25°C (50 - 77°F).

**WARNING:** Do not use Wash Primers under any polyester system.

## STORAGE SHELF LIFE

Guaranteed shelf-life 36 months in unused original containers stored in a cool place (5 - 25°C) (41 - 77°F).



Always wear protective equipment



Follow the application instructions mentioned in this TDS

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