



TECHNICAL DATA SHEET No 842

SPRAY P965 WASH PRIMER

GENERAL TECHNICAL DESCRIPTION

Chromate-free, high quality transparent wash primer.

Excellent adhesion promoter on various metallic substrates.

Fast drying properties.

Ideal for the restoration of car rims.

SURFACE

Aluminium
Stainless steel
Galvanised
Zinc-coated

PRETREATMENT/CLEANING OF SUBSTRATE

The surface to be coated must be dry, clean, and free of grease and other contaminants. Ensure all substrates are thoroughly cleaned and dried at every step of the preparation process.



Clean the surface with 770 NORMAL / 771 FAST ANTISIL Degreaser

Use 2 clothes wipe on, wipe off. Always wipe cleaner off the surface as long is wet, with a clean, dry cloth.

Remove dust by air blowing and a tack cloth.

PRODUCT APPLICATION:



Shake well before using:
2 - 3 min



Spray at a distance of
20 - 30 cm, thinly applied
coats



2 - 3 coats
20 - 30 µm
(0.8 - 1.2 mil)



10 min / 23°C (73°F)
Flash off time
between coats



10 - 20 min /
23°C (73°F)



It can be painted over with all HB BODY 1K / 2K Topcoats, starting 10 - 20 min from application up to 24 hours at 23°C (73°F).



After use turn bottle upside down and spray out a small quantity, for the cleaning of the nozzle

SPECIFIC GRAVITY

0.75 ± 0.02 g/cm³

SOLID CONTENT

7 ± 2% Weight

VOC (2004/42/EC)

This is an aerosol product based on its ingredients and its properties. The maximum VOC content in this category is 840 g/L. The VOC content in the ready for use form of this product is 840g/L. 2004/42/IIIB(e)(840)840

REMARKS

- Shake for 2 - 3 min after agitator ball has started to rattle.

- Optimum operating temperature range 10 - 25°C (50 - 77°F).

- There may be a noticeable change in the transparency of the product before use, over a period of time. This change will not affect the finished surface, as the recommended thickness is 20 - 30 µm (0.8 - 1.2 mil).

WARNING: Do not use Wash Primers under any polyester system.

STORAGE SHELF LIFE

Guaranteed shelf life of 18 months in unused original containers stored in a cool place (5 - 25°C) (41 - 77°F).



Always wear protective equipment



Follow the application instructions mentioned in this TDS

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